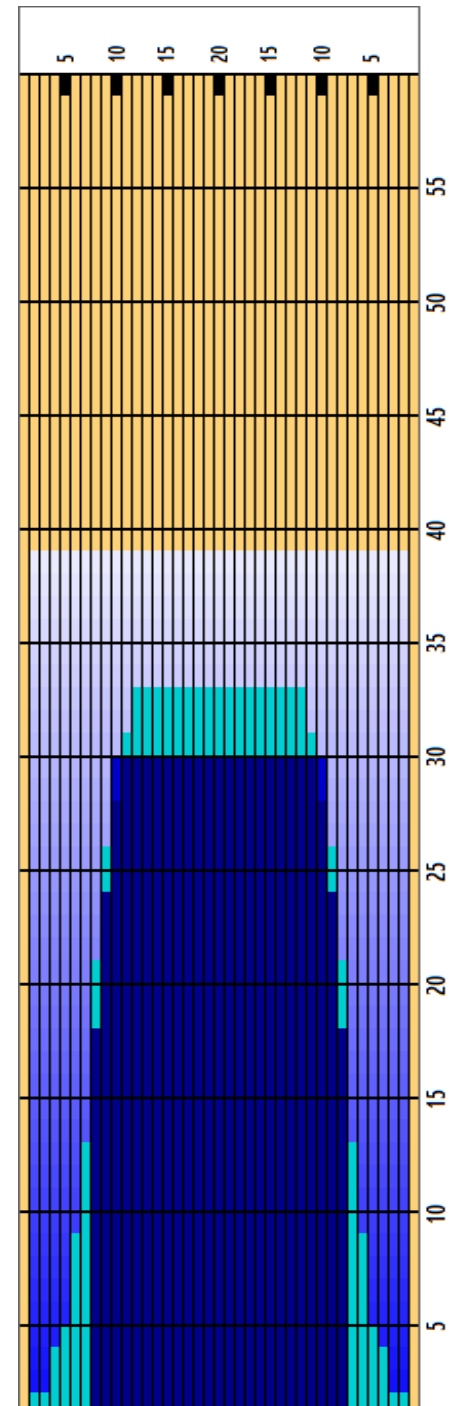


Oil Pattern Distance	39	Reverse Brush Drop	30	Oil Per Board	43 ul
Forward Oil Total	19.995 mL	Reverse Oil Total	8.084 mL	Volume Oil Total	28.079 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	4773
2	4L	4R	1	10	33	2.8	4.2	1.4	1419
3	5L	5R	1	10	31	4.2	5.6	1.4	1333
4	6L	6R	2	14	58	5.6	9.5	3.9	2494
5	7L	7R	2	14	54	9.5	13.4	3.9	2322
6	8L	8R	3	18	75	13.4	21.0	7.6	3225
7	9L	9R	2	18	46	21.0	26.1	5.1	1978
8	10L	10R	1	18	21	26.1	28.6	2.5	903
9	11L	11R	1	18	19	28.6	31.1	2.5	817
10	12L	12R	1	18	17	31.1	33.6	2.5	731
11	2L	2R	0	22	0	33.6	36.0	2.4	0
12	2L	2R	0	26	0	36.0	39.0	3.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	39.0	30.0	-9.0	0
2	10L	10R	2	22	42	30.0	23.8	-6.2	1806
3	9L	9R	2	22	46	23.8	17.6	-6.2	1978
4	8L	8R	2	18	50	17.6	12.5	-5.1	2150
5	8L	8R	2	14	50	12.5	8.6	-3.9	2150
6	2L	2R	0	10	0	8.6	0.0	-8.6	0



Cleaner Ratio Main Mix 19:1 Forward  
 Cleaner Ratio Back End Mix 19:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.46	1.16	1	1	1.16	4.46

